

#### **Features**

- Hybrid technology
- Highly resistant to vibration/shock
- Highly resistant to fluid/dust ingress
- Robust design for industrial applications
- Highly repeatable
- RoHS compliant\*

# **HES38U-RS485 Hybrid Position Sensor**

#### Electrical Characteristics (@ 25 °C)

| VDD Supply Voltage         | 10 to 20 V DC  |
|----------------------------|----------------|
| VDD Supply Voltage         | 10 10 30 4 DC  |
| Supply Current             | 44 mA max.     |
| Output Signal (Single)     | RS-485         |
| Independent Linearity      | ±0.1 % max.    |
| Hysteresis                 | 0.3 % VDD max. |
| Effective Electrical Angle | 3600 ° ± 10 °  |
| Output Resolution          | 163,840        |
| Baud Rate                  | 19,200         |
|                            |                |

#### **Environmental Characteristics**

| Storage Temperature40 °C to +125 °C  |
|--------------------------------------|
| Operating Temperature40 °C to +85 °C |
| Moisture Resistance                  |
| MIL-STD-202, Method 106              |
| Insulation Resistance @ 500 V AC     |

|            | 500 MW min. |
|------------|-------------|
| Vibration  | 15 G        |
| Shock      | 50 G        |
| IP Rating  | IP 65       |
| ESD Rating | 2 kV max.   |

#### **Mechanical Characteristics**

| •                  | 3600 ° ± 10 °<br>200 RPM max. |
|--------------------|-------------------------------|
| Torque             |                               |
| Starting & Running |                               |
| 2.1                | 2 N-cm (3.0 oz-in.)max.       |
| Mounting           |                               |
| 2.1                | 2 N-cm (3.0 oz-in.)max.       |
| Shaft Material     | Stainless steel               |
| Rearing            | 2 hall bearings               |

Rotational Life (Shaft Revolutions) ..... 5 million

## **BOURNS**®

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#### **Additional Information**

Click these links for more information:





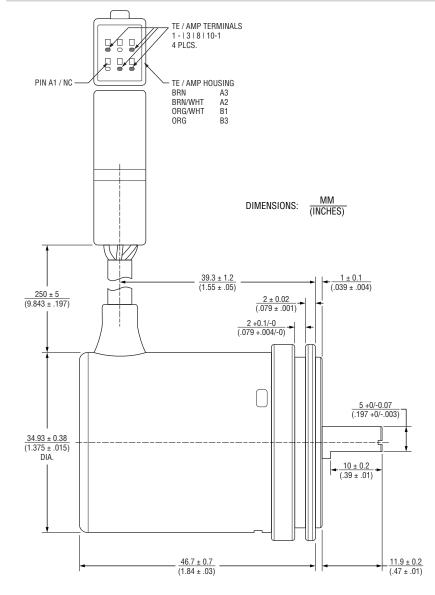






TECHNICAL INVENTORY SAMPLES

#### **Product Dimensions**



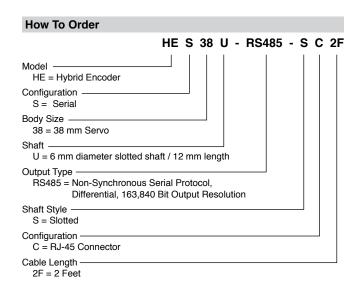


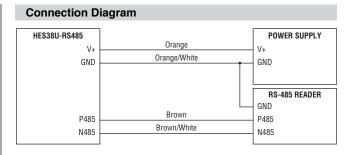
### **Applications**

- Patient platform positioning feedback
- 3D imaging position feedback
- Pneumatic control valve position feedback
- Draw wire position sensors
- Actuator motor position feedback
- Automated manufacturing robotics
- Electric linear actuator position sensors

# **HES38U-RS485 Hybrid Position Sensor**

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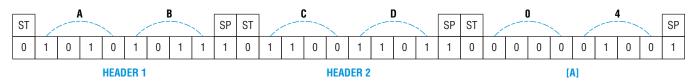
Connect the GND of the power supply with the GND of the RS-485 reader.

#### **Serial Protocol**

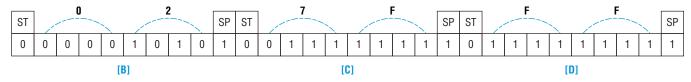
#### Model HES38 RS-485 Protocol

Maximum resolution for the Model HES38U is 163,840 bits = 027FFF HEX Baud Rate 19,200 BPS

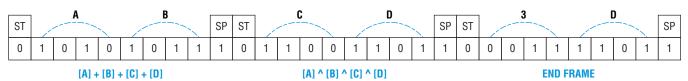
Start frame and data length



#### Encoder position data



#### Parity and end frame



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# **HES38U-RS485 Hybrid Position Sensor**

#### **Serial Protocol (Continued)**

| Start I  | Frame    |             | Data I       | Frame        | Accumulate   | End of Frame    |                 |       |
|----------|----------|-------------|--------------|--------------|--------------|-----------------|-----------------|-------|
| Hea      | nder     | Data Length | High Byte    | Mid Byte     | Low Byte     | AND             | OR              |       |
| Byte0    | Byte1    | Byte2       | Byte3        | Byte4        | Byte5        | Byte6           | Byte7           | Byte8 |
| Header 1 | Header 2 | [A]         | [B]          | [C]          | [D]          | [A]+[B]+[C]+[D] | [A]^[B]^[C]^[D] | END   |
| 0XAB     | 0XCD     | 0X04        | 0X00 to 0X02 | 0X00 to 0X7F | 0X00 to 0XFF | AND DATA        | OR DATA         | 0X3D  |

The position data is contained within bytes B, C, and D. Together, this data makes up a 24-bit packet referred to as DATA24 which could be a valid angle or an error condition. The meaning is distinguished by the MSB. DATA24: Position data P [17.0], Error data E[15:0].

#### **DATA24 Position Data Structure**

|     | Most Significant Byte |   |   |   |   | Middle Byte |     |     |     |     |     | Least Significant Byte |     |    |     |     |    |    |    |    |    |    |     |
|-----|-----------------------|---|---|---|---|-------------|-----|-----|-----|-----|-----|------------------------|-----|----|-----|-----|----|----|----|----|----|----|-----|
| MSB |                       |   |   |   |   |             | LSB | MSB |     |     |     |                        |     |    | LSB | MSB |    |    |    |    |    |    | LSB |
| 0   | 0                     | 0 | 0 | 0 | 0 | P17         | P16 | P15 | P14 | P13 | P12 | P11                    | P10 | P9 | P8  | P7  | P6 | P5 | P4 | P3 | P2 | P1 | P0  |

#### **DATA24 Error Data Structure**

| Most Significant Byte |   |   |   |   | Middle Byte |   |     |     |     |     | Least Significant Byte |     |     |    |     |     |    |    |    |    |    |    |     |
|-----------------------|---|---|---|---|-------------|---|-----|-----|-----|-----|------------------------|-----|-----|----|-----|-----|----|----|----|----|----|----|-----|
| MSB                   |   |   |   |   |             |   | LSB | MSB |     |     |                        |     |     |    | LSB | MSB |    |    |    |    |    |    | LSB |
| 1                     | 0 | 0 | 0 | 0 | 0           | 0 | 0   | E15 | E14 | E13 | E12                    | E11 | E10 | E9 | E8  | E7  | E6 | E5 | E4 | E3 | E2 | E1 | E0  |

#### **DATA24 Error Structure**

| Bit | Name         | Description   |
|-----|--------------|---|
| E0  | F_ERROR      | Sensor error occurred   |
| E1  | F_INTSPIREAD | Internal SPI read failure   |
| E2  | F_ADCMONITOR | ADC failure   |
| E3  | F_ADCSATURA  | ADC saturation (electrical failure or field too strong                |
| E4  | F_RGTOOLOW   | Analog gain below trimmed threshold (likely reason: field too strong) |
| E5  | F_MAGTOOLOW  | Magnetic field too weak   |
| E6  | F_MAGTOOHIGH | Magnetic field too strong   |
| E7  | F_RGTOOHIGH  | Analog gain above trimmed threshold (likely reason: field too strong) |
| E8  | F_FGCLAMP    | Never occurring in serial protocol                                    |
| E9  | F_ROCLAMP    | Analog chain rough offset compensation: clipping                      |
| E10 | F_MT7V       | Device supply Vdd greater than 7V                                     |
| E11 | F_ADCVDD     | Potentiometer ADC VDD disconnected                                    |

| Bit | Name         | Description                               |
|-----|--------------|---|
| E12 | F_ADCGND     | Potentiometer ADC GND disconnected        |
| E13 | F_ADCCON     | Potentiometer ADC connection disconnected |
| E14 | F_DACMONITOR | Never occurring in serial protocol        |
| E15 | F_INTCHKSUM  | Internal checksum failure                 |
| E16 | _            |   |
| E17 | _            |   |
| E18 | _            |   |
| E19 | _            |   |
| E20 | _            |   |
| E21 | _            |   |
| E22 | _            |   |
| E23 | F_SYSERROR   | Internal system error flag                |

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